

(3) The value of $\bar{X} \leq$ for the 12 measurements described in paragraph (e) of this section, or for 11 measurements if paragraph (f)(2) of this section applies, must be within the range of $-1 \bar{X} \leq +1$ at a minimum confidence level of 0.01 when $\bar{X} \leq d$ is determined by the method described in paragraph 3-3.1.4 of "Experimental Statistics", National Bureau of Standards Handbook No. 91 (October 1966).

(g) To obtain authorization to conduct approval tests—

(1) A facility must have the management organization, equipment for conducting sample analysis, and the materials necessary to perform the tests;

(2) Each facility test rig must be of a type described in § 162.050-17 or § 162.050-19;

(3) The loss or award of a specific contract to test equipment must not be a substantial factor in the facility's financial well being;

(4) The facility must be free of influence and control of the manufacturers, suppliers, and vendors of the equipment; and

(5) The oil content measurements submitted to the Commandant must meet the criteria in paragraph (f) of this section.

(h) A facility may not subcontract for approval testing unless previously authorized by the Coast Guard. A request for authorization to subcontract must be sent to the Commandant (G-MSE), U.S. Coast Guard, Washington, DC 20593-0001.

[44 FR 53359, Sept. 13, 1979, as amended by CGD 82-063b, 48 FR 45114, Oct. 3, 1983; CGD 88-070, 53 FR 34537, Sept. 7, 1988; CGD 95-072, 60 FR 50467, Sept. 29, 1995; CGD 96-041, 61 FR 50734, Sept. 27, 1996]

§ 162.050-17 Separator test rig.

(a) This section contains requirements for test rigs used in approval testing of separators. A diagram of a typical test rig is shown in Figure 162.050-17(a).

(b) Each mixture pump on a test rig must—

(1) Be a centrifugal pump capable of operating at one thousand (1,000) revolutions per minute or more;

(2) Have a delivery capacity of at least one and one half (1.5) times the maximum throughput at which the separator being tested is designed to operate;

(3) Have a maximum delivery pressure that is equal to or greater than the maximum influent pressure at which the separator is designed to operate; and

(4) Have either bypass piping to its suction side or a throttle valve or orifice on its discharge side.

(c) The inlet piping of the test rig must be sized so that—

(1) Influent water flows at a Reynolds Number of at least ten thousand;

(2) The influent flow rate is between one and three meters per second; and

(3) Its length is at least twenty (20) times its inside diameter.

(d) Each sample point on a test rig must meet the design requirements described in Figure 162.050-17(e) and must be in a vertical portion of the test rig piping.

§ 162.050-19 Monitor and bilge alarm test rig.

(a) This section contains requirements for test rigs used in approval testing of monitors and bilge alarms. A typical test rig is described in Figure 162.050-19. The mixture pipe shown in Figure 162.050-19 is the portion of test rig piping between the oil injection point and the monitor or bilge alarm piping.

(b) Each sample point on a test rig must be of the type described in Figure 162.050-17(e) and must be in a vertical portion of the test rig piping.

(c) Each test rig must have a centrifugal pump that is designed to operate at one thousand (1,000) revolutions per minute or more.

(d) The mixture pipe on a test rig must have a uniform inside diameter.